

POLIMAXX HI650

IRPC Public Company Limited - *High Impact Polystyrene*

General Information

Product Description

HI650 is a high impact polystyrene resin with high impact resistance and high flow ability. It is designed for injection molding processing such as appliance & electronic parts, housewares, sanitary ware, injection parts.

Industry:

- Appliance & Electronic Parts
- Housewares
- Sanitary ware

Product Feature:

- High Impact Resistance
- High Flow Ability
- Good Stiffness

Regulation Compliance:

- FDA US 21 CFR 177/1640
- Commission Regulation (EU) No. 10/2011
- RoHS Directive 2011/65/EU
- REACH Regulation (EC) No. 1907/2006
- UL Yellow Card: E132283

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Features	• Food Contact Acceptable • Good Flow	• Good Stiffness • High Impact Resistance	
Uses	• Appliance Components • Electrical/Electronic Applications	• Household Goods • Sanitary Products	
Agency Ratings	• EC 1907/2006 (REACH) • EU 2011/65/EC	• EU No 10/2011 • FDA 21 CFR 177.1640	
RoHS Compliance	• RoHS Compliant		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity ²	1.04		ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	8.0	g/10 min	ASTM D1238
Molding Shrinkage	0.40 to 0.60	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ³ (0.126 in)	327000	psi	ASTM D638
Tensile Strength ⁴ (Yield, 0.126 in)	3980	psi	ASTM D638
Tensile Strength ⁴ (Break, 0.126 in)	3980	psi	ASTM D638
Tensile Elongation ⁴ (Break, 0.126 in)	55	%	ASTM D638
Flexural Modulus ^{5, 6} (0.126 in)	341000	psi	ASTM D790
Flexural Strength ⁵ (Yield, 0.126 in)	6400	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.126 in)	2.0	ft-lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (L-Scale, 0.126 in)	79		ASTM D785
Thermal	Nominal Value	Unit	Test Method



Deflection Temperature Under Load (264 psi, Unannealed, 0.126 in)	192 °F	ASTM D648
Vicat Softening Temperature ⁷	205 °F	ASTM D1525 ⁸
Flammability	Nominal Value	Unit Test Method
Flame Rating (0.06 in)	HB	UL 94
Processing Information		
Injection	Nominal Value	Unit
Rear Temperature	356 to 464	°F
Middle Temperature	356 to 464	°F
Front Temperature	356 to 464	°F
Mold Temperature	122 to 176	°F
Injection Rate	Slow-Moderate	
Notes		
¹ Typical properties: these are not to be construed as specifications.		
² 23°C		
³ 0.039 in/min		
⁴ 0.20 in/min		
⁵ 0.051 in/min		
⁶ E-Modulus		
⁷ 3.2mm		
⁸ Rate A (50°C/h), Loading 1 (10 N)		

